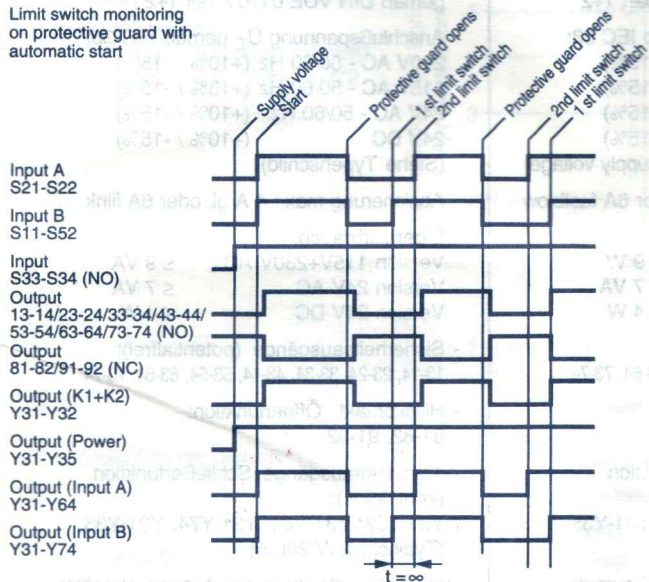
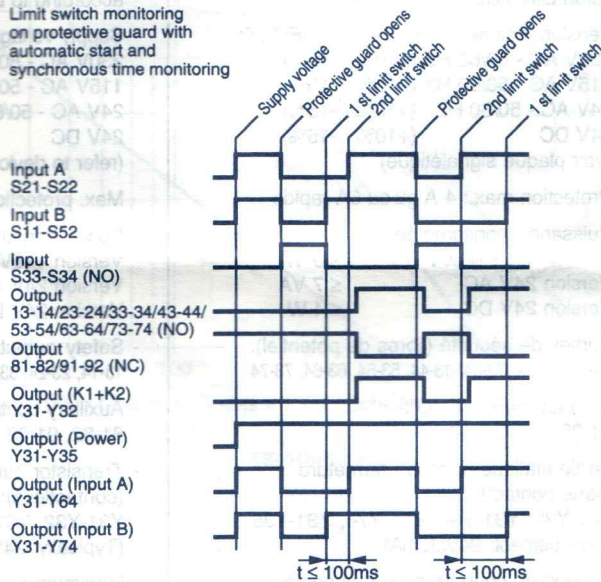


Functional Diagram XPS-AR

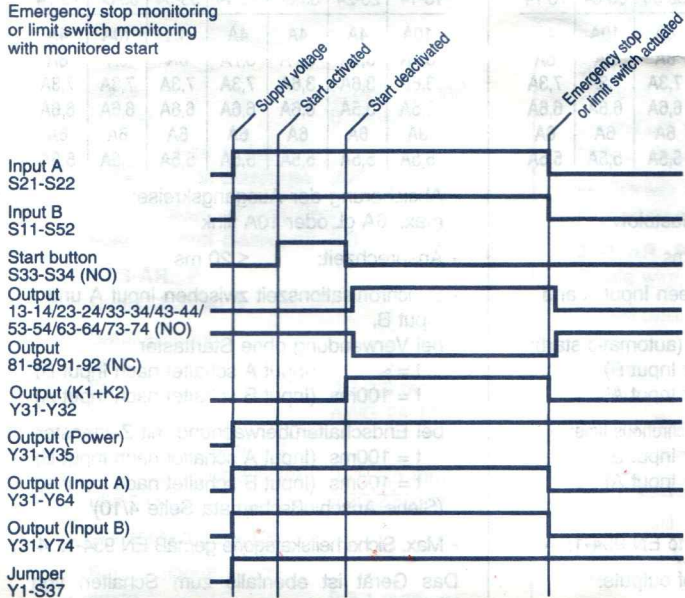
Limit switch monitoring on protective guard with automatic start



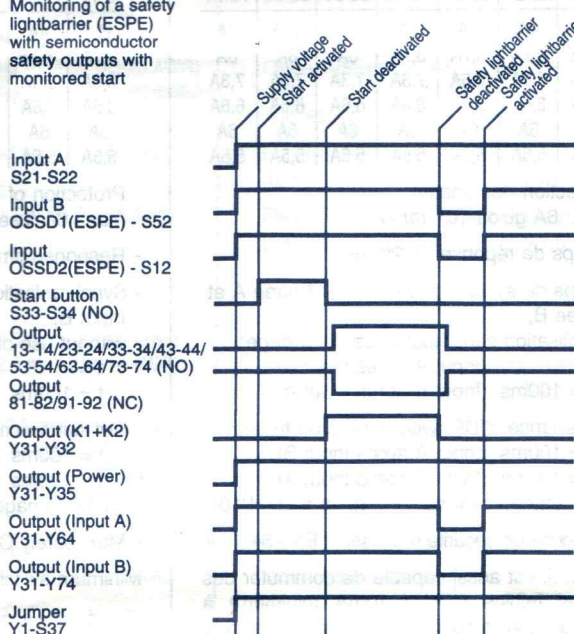
Limit switch monitoring on protective guard with automatic start and synchronous time monitoring



Emergency stop monitoring or limit switch monitoring with monitored start



Monitoring of a safety lightbarrier (ESPE) with semiconductor safety outputs with monitored start



Legend:

